

CT (A - B - C - D) TOROIDAL FORCE TRANSDUCER FOR INDUSTRIAL APPLICATIONS



Main features

- Range of measurement: from 100 to 3000 kN
- Accuracy class: 0,5%
- Elastic element in stainless steel
- Corrosion resistant
- Internally generated calibration signal
- Grade of protection: IP65 (DIN 40050)

The CT series force transducers, have been specially designed for use in polymer processing in applications where it is required to measure the reaction force produced by the extrusion pressure on the gearbox along the axis of the screw. They measure a force whose value is indicative of the extrusion pressure over the area of the screw.

The CT series force transducers can also be used in all other applications where it is required to measure the forces on shafts or columns and in any application where the geometry demands a toroidal form load cell.

TECHNICAL DATA

Accuracy	0,5%					
Nominal full scale load (Ln)	1003000 kN					
Nominal output at FSO	2mV/V					
Output tolerance at Ln	<± 1% FSO					
Combined errors: Non linearity Histeresis, Repeatibility	< ± 0,5% FSO					
Creep (after 30 min. at Ln)	< ± 0,06% FSO					
Zero load out of balance signal	< ± 1% FSO					
Calibration signal *	80%FSO ± 1%					
Thermal drift in compensated range Sensitivity Zero Calibration	< ± 0,02% FSO°C < ± 0,02% FSO°C < ± 0,02% FSO°C					
Nominal input resistance	700 Ohm					
Isolation resistance	> 10 GOhm					
Nominal supply voltage	10 V					
Maximum supply voltage	15 V					
Compensated temperature range	-20+50°C					
Maximum temperature range	-20+60°C					
Storage temperature range	-30+80°C					
Permitted static load	130% Ln					
Maximum applicable load	150% Ln					
Rupture load	> 300% Ln					
Maximum static lateral load	40% Ln					
Maximum elastic deformation at L	.n < 0,1 mm					
Grade of protection (DIN40050)	IP65					
Electr. connections: Connector	VPT02A10-6PT2					
Elastic element material	Stainless steel					
Case material	Anodize aluminium					
* The exact value is indicated on the instrument nameplate.						

MECHANICAL DIMENSIONS



mod.	Ln (kN)	Α	В	С	D	Е	F
	100		54,2	57,8			
СТА	200	46	52,6	59,7	80	45	15
	300		50,7	61,4			
	200		76,2	81,3			
	300		74,9	82,5			
СТВ	500	70	72,2	84,9	101	45	45
	750		72	84,7			
	500		102,8	112,1			
	750		100,2	114,2			
СТС	1000	94	97,9	116,5	140	60	45
	1500		95,3	118,6			
	1500		124,1	146,2			
	2000		120,1	149,6			
CTD	2500	110	115,8	152,9	196	60	80
	3000		111,4	156			

ELECTRICAL CONNECTIONS



VPT02A10-6PT2

If the transducer is supplied complete with prewired connection cable, the colour code is that indicated in the table.

Cells connected in parallel



In systems that use several cells, the parallel connection automatically sums the loads on each individual cell.

Using this method of measurement, the maximum load will be the sum of the loads on the individual cells and the sensitivity will be the average value of these cells. It is important that the user ensures that no cell is stessed beyond its maximum rating under any load condition.

CONVERSION TABLE

Kg	Ν	Lb
1	9.807	2.205
0.102	1	0.225
0.454	4.448	1

OPTIONAL ACCESSORIES

Connectors	
Female cable connector Grade of protection IP65	CON300
6-pin connector with 8m (25ft) cable	C08W
6-pin connector with 15m (50ft) cable	C15W
6-pin connector with 25m (75ft) cable	C25W
6-pin connector with 30m (100ft) cable	C30W
Other lengths	
	consult
	factory

APPLICATION NOTE

For a correct use of the transducer, it is necessary to ensure that the load is evenly distributed over the application surfaces shown in the diagram.

It is essential to centre the transducer using the circular crown of diameter \mathbf{C} and to apply the load installing the transducer between two grinded surfaces perpendicular to the direction of the applied load.

ORDER CODE Force transducer СТ MODEL А В С D Mod. MEASUR. RANGE (kN) 0-100 KN1C CTA 0-200 KN₂C 0-300 KN3C 0-200 KN2C KN3C 0-300 СТВ 0-500 KN5C 0-750 KN7.5C 0-500 KN5C 0-750 KN7,5C стс 0-1000 KN1M 0-1500 KN1.5M 0-1500 **KN1.5M** 0-2000 KN2M CTD 0-2500 KN2.5M 0-3000 KN3M If request, it is possible to supply models with non-standard mechanical and/or electrical features. Ex.: CTC - KN1M CT force transducer, model C, measurement range 0 - 1000 kN.

GEFRAN spa reserves the right to make any kind of design or functional modification at any moment without prior notice.



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