



The HIX series of Gefran are pressure transmitters with HART communication protocol for using in high temperature environment with explosive atmosphere presence.

The main characteristic of this series is the capability to read pressure of the media up to 350°C with a fluid-free technology. The pressure is transferred, through a high thickness membrane, directly to the silicon sensing element. The transduction of the stress is carried out by a special silicon micro-machined structure (MEMS). The operating principle is piezoresistive.

The **SIL2** and **PL d** approvals make the product suitable for use in the **Functional Safety** applications, particularly in the process plants for the production of polymers, where it is an essential requirement.

The main characteristic of the “IMPACT” sensors is that they do not contain any transmission fluid.

The sensing element, directly positioned behind the contact membrane, is made in silicon through micromachining techniques.

The micro structure includes the measurement membrane and the piezoresistors.

The minimum deflection required by the sensing element makes it possible to use very robust mechanics.

The process contact membrane can be up to 15 times thicker than the membrane used in traditional Melt sensors.

### ADVANTAGES

- Total compatibility with the European RoHS Directive
- High strength
- Long life
- High thickness contact diaphragm
- Fluid-free technology
- Fast response time
- Analogue and digital output (Smart/Hart)

### MAIN FEATURES

- Pressure ranges:  
0-10 to 0-1000 bar / 0-150 to 0-15000 psi
- Accuracy: < ±0.25% FS (H); < ±0.5% FS (M)
- Standard threading 1/2-20UNF, M18x1.5;
- Autozero function on board / external option
- 15-5 PH stainless steel diaphragm GTP+ coated
- SIL2 and PL d approvals for Functional Safety
- Ex certifications for potentially explosive atmospheres (see details)
- 4-20 mA analogue output and digital with HART protocol

### AUTOZERO FUNCTION

All signal variations in the absence of pressure can be eliminated by using the Autozero function.

This function is activated by closing a magnetic contact located in the electronic transmitter or by an external contact.

The procedure is allowed only at zero” pressure.

The Autozero function should be activated **ONLY** when the sensor is completely installed on the system.

### TECHNICAL SPECIFICATIONS

Accuracy (1)	<b>H</b> <±0.25%FS <b>M</b> <±0.5%FS
Resolution	16 Bit
Measurement range	0..10 to 0..1000bar 0..150 to 0..15000psi
Rangeability	3:1
Maximum overpressure (without degrading performances)	1.5 x FS (up to 1200 bar/ 17400 psi max)
Measurement principle	Piezoresistive
Power supply	13...30Vdc
Maximum current absorption	23mA
Output signal Full Scale FS	20mA
Output signal at Zero (tolerance ± 0.25% FS)	4mA
Calibration signal	80% FS
Output short circuit ingress and reverse polarity protection	YES
Compensated temperature range housing	0...+85°C
Operating temperature range housing	-30...+85°C
Storage temperature range housing	-40...+125°C
Maximum diaphragm temperature	350°C / 660°F
Thermal drift in compensated range: Zero / Calibration / Sensibility	< 0.02% FS/°C
Zero signal variation due to process temperature variation in range (20-350°C)	< ± 1.2%FS
Span signal variation due to process temperature variation in range (20-350°C)	< ± 1%FS
Contact diaphragm material	15-5 PH with GTP+ coating
Thermocouple (model HIX2)	STD: type “J” (isolated junction)
Protection degree (with 6-pole female connector CON300)	IP66
SIL2 certification	IEC/EN 62061 / IEC 61508
PL d certification	EN ISO 13849

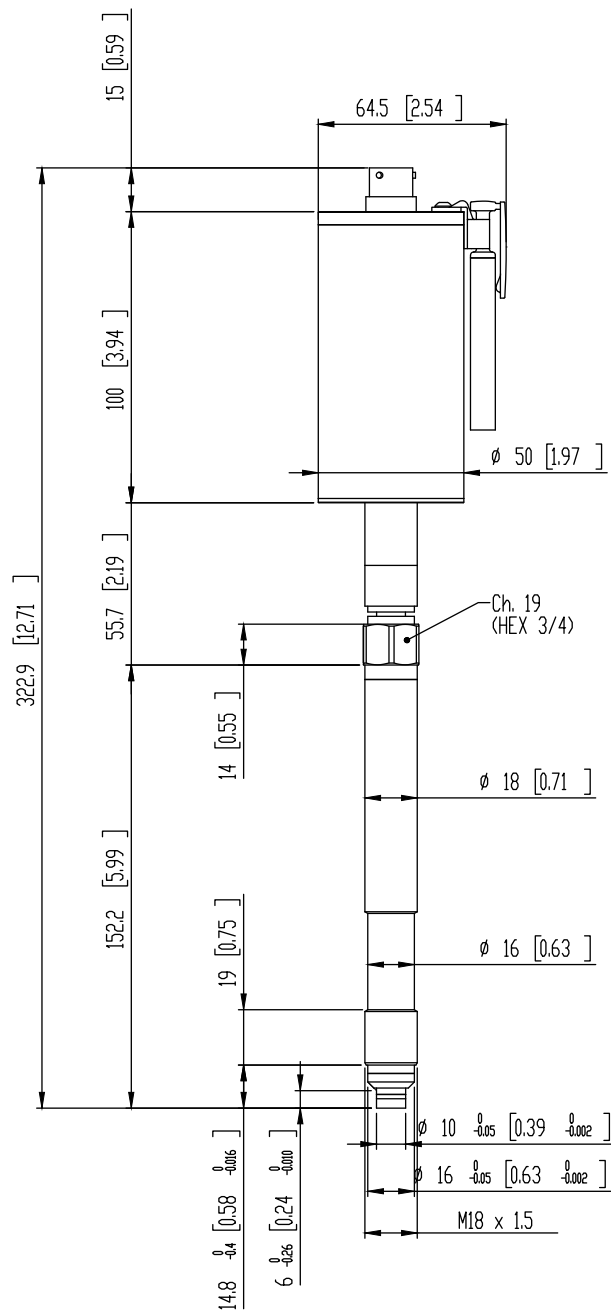
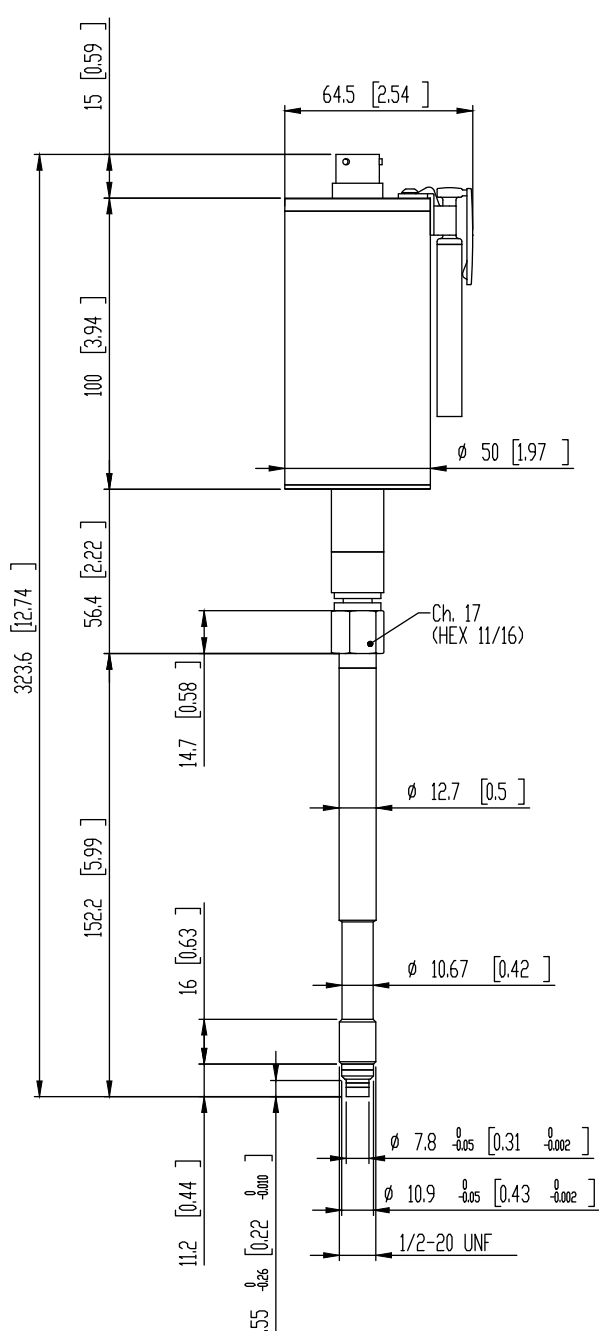
FS = Full scale output (1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability (according to IEC 62828-2).

For products sold to EAC Customs Union (EAC mark), due to a different method of calculation, the limits of accuracy are the following:

\_M = ±1%  
\_H = ±0,5%

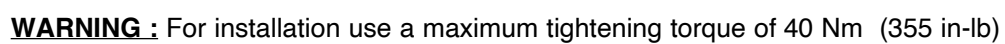
# MECHANICAL DIMENSIONS

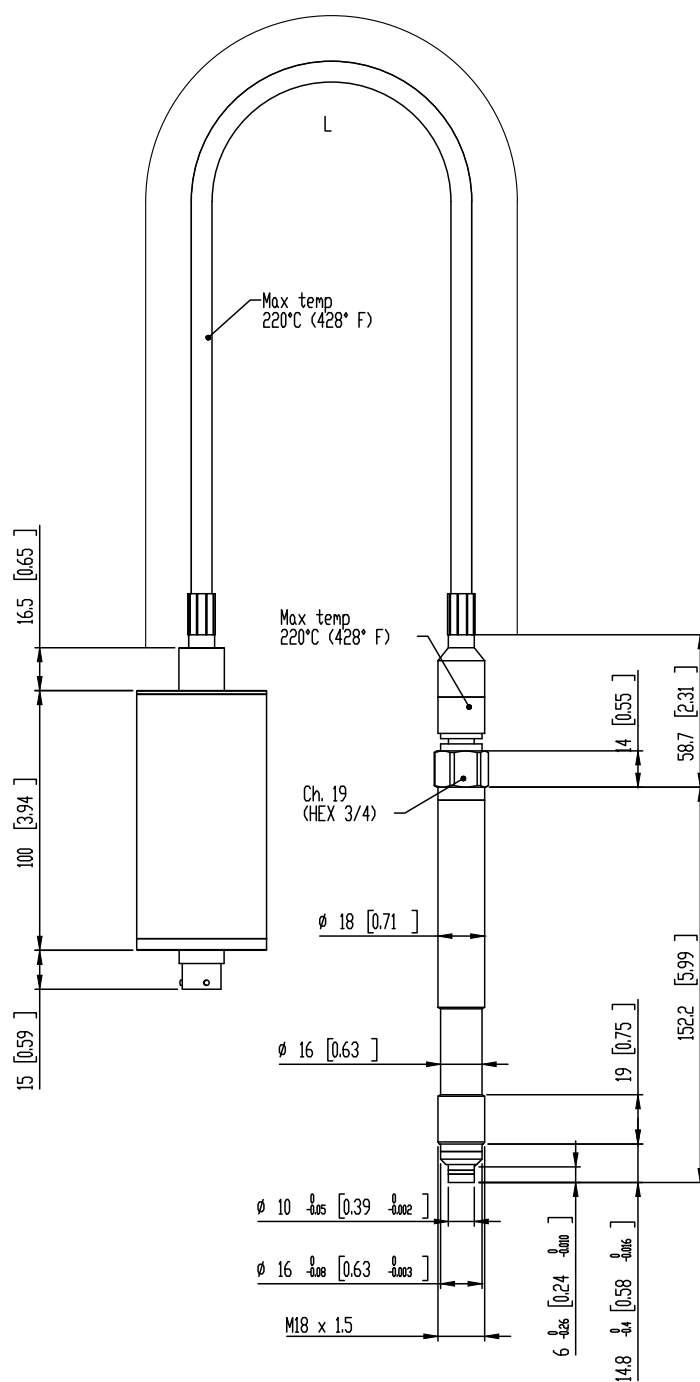
**HIX0**



**NOTE :** dimensions refer to rigid stem length option "4" (153 mm – 6")

**WARNING :** For installation use a maximum tightening torque of 40 Nm (355 in-lb)

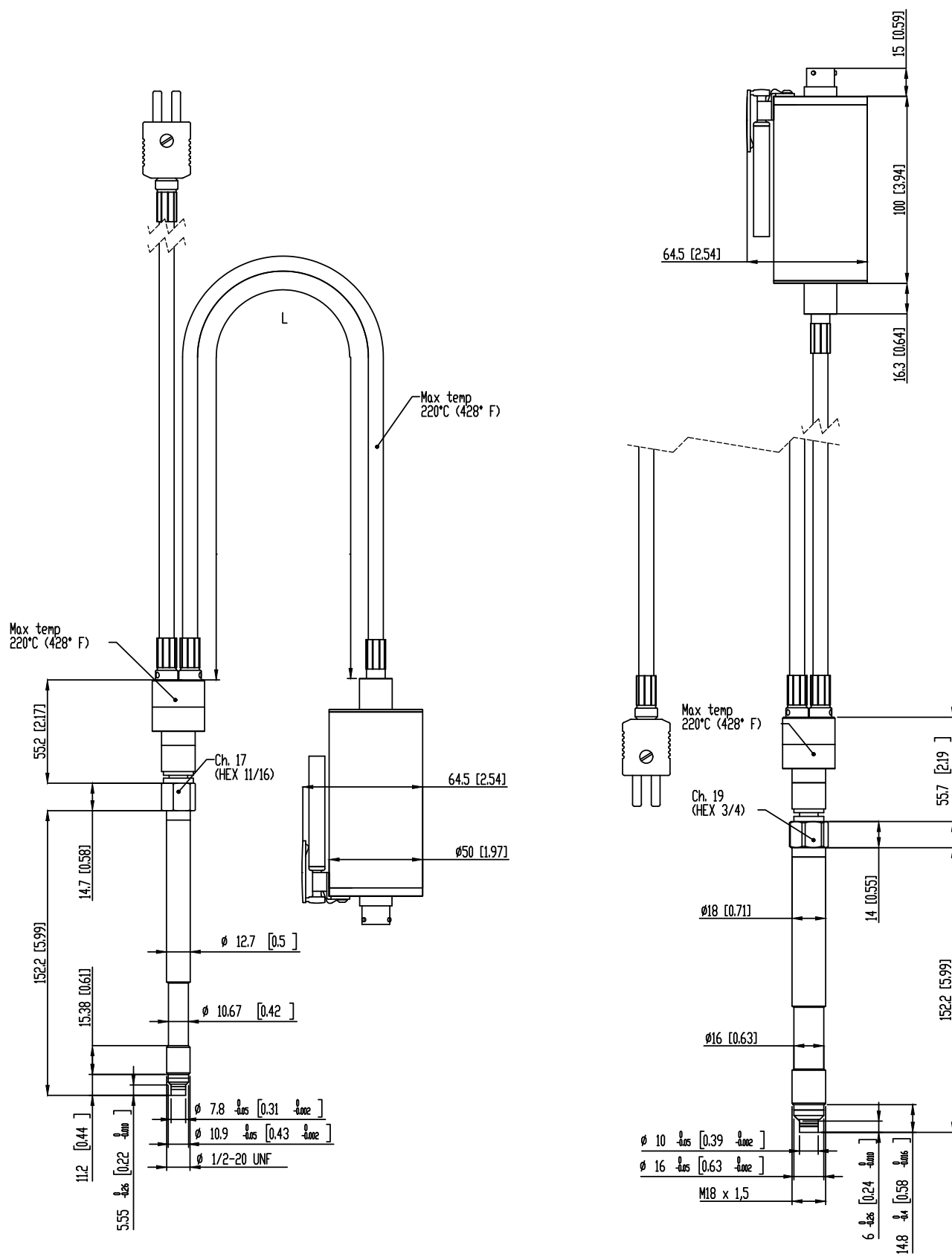
**HIX1-M**

**HIX1-S**

**WARNING** : For installation use a maximum tightening torque of 40 Nm (355 in-lb)

## MECHANICAL DIMENSIONS

HIX2



**NOTE :** dimensions refer to rigid stem length option “4” (153 mm – 6”)

**WARNING :** For installation use a maximum tightening torque of 40 Nm (355 in-lb)

## SELF DIAGNOSTICS (ONLY FOR PL d / SIL2 VERSIONS)

Below the conditions detected by the sensor self-diagnostics:

- Cut cable / device non connected / broken power supply, output  $\leq 3.6\text{mA}$
- Pin detachment output  $\leq 3.6\text{mA}$
- Broken primary element  $\geq 21\text{mA}$
- Pressure above 200% of the span, output  $\geq 21\text{mA}$
- Voltage monitor in case of overvoltage/undervoltage/voltage variation in the electronics, output  $\leq 3.6\text{mA}$  (\*)
- Program sequence error, output  $\leq 3.6\text{mA}$  (\*)
- Overtemperature on the electronics, output  $\leq 3.6\text{mA}$  (\*)
- Error on the primary element output or on the first amplification stage, output  $\geq 21\text{mA}$

(\*) In such conditions the Alarm Type can be programmed via HART at  $\geq 21\text{ mA}$ .

## NAMUR COMPLIANCE (ONLY FOR PL d / SIL2 VERSIONS)

The sensors are tested according to Namur NE21 recommendations. The same compatibility is valid for the NE43 Namur recommendation with the following sensor behaviour in case of breakdown:

- Cut cable: breakdown information as the signal is  $\leq 3.6\text{mA}$
- Device not connected: breakdown information as the signal is  $\leq 3.6\text{mA}$
- Broken power-supply: breakdown information as the signal is  $\leq 3.6\text{mA}$
- or in case of performance problems:
- Broken primary element  $\geq 21\text{mA}$
- Pressure above 200% of the span, output  $\geq 21\text{ mA}$
- Others  $\leq 3.6\text{mA}$ (\*)

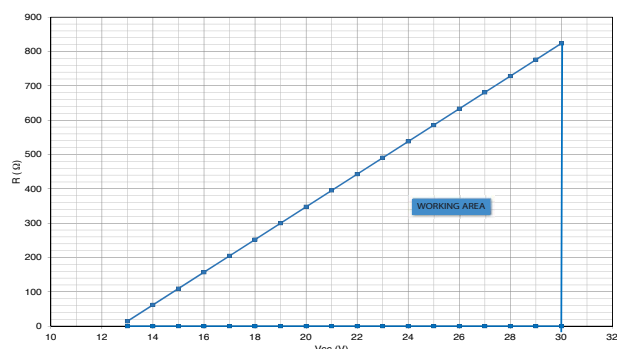
(\*) In such a condition the Alarm Type can be programmed via HART at  $\geq 21\text{ mA}$ .

Note: in all the remaining situations, the output signal is always included between 3.8 and 20.5mA.



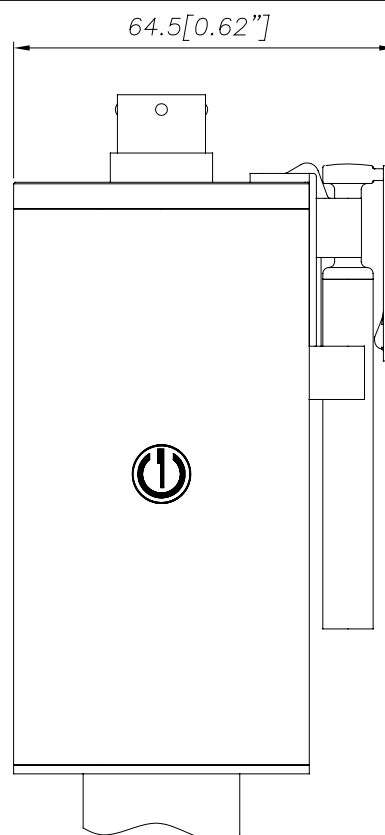
**Recommendation:** the error level set by the customer (e.g. maximum pressure value) has to be inside the nominal range.

## LOAD DIAGRAM



The diagram shows the optimum ratio between load and power supply for transmitters with 4...20mA output. For correct function, use a combination of load resistance and voltage that falls within the working area.

## AUTOZERO FUNCTION



The Autozero function is activated through a magnetic contact (external magnet supplied with the sensor). The Autozero function can be activated through HART command as well. See the manual for a complete Autozero function explanation.

## INTRINSIC SAFETY CHARACTERISTICS

Transmitters are designed and produced in compliance with:

- \_ ATEX Directive 2014/34/EU
- \_ IECEx scheme
- \_ EAC TR CU 012/2011 regulation
- \_ KCs regulation
- \_ Nepsi Ex regulation
- \_ PESO CCoE regulation

Type of Protection:

\_ATEX: group II, category 1G, 1D

GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

DUST type of protection: Ex ia IIIC T<sub>200</sub>85°C, T<sub>200</sub>100°C, T<sub>200</sub>110°C

Da IP65 (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

\_IECEx/KCs/Nepsi Ex/PESO:

group II, category 1G

GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

\_EAC Ex:

group/category 0

GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

DUST type of protection: Ex ia IIIC T<sub>200</sub>85°C, T<sub>200</sub>100°C, T<sub>200</sub>110°C

Da IP65 (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

Maximum voltage	30 V
Maximum current	100 mA
Maximum power	0.75W
Maximum inductance (*)	17 µH
Maximum capacity (*)	10 nF

(\*) includes inductance levels and capacity of a cable: (typical L 1µH/m and typical C 100 pF/m) with maximum length 15mt.

The Melt pressure transmitters must be connected to other equipment (galvanic isolation barriers) with individual Ex certification such as [Ex ia Ga] IIC. The thermocouple circuit must be powered by means of galvanic isolation barriers with a maximum of 30V.

EU-Type Examination Certificate number: **DNV 21 ATEX 81471**

IECEx CoC number: **PRE 20.0091**

EAC Ex number: **KG 417/043.CN.02.07305**

KCs number: **21-KA4BO-0670 (HIX)**




Nepsi Ex number: **GYJ21.2886X**

PESO approval number: **A/P/HQ/MH/104/6921 (P520346)**

## ELECTRICAL CHARACTERISTICS AND TEMPERATURE CLASSES (ATEX)

MODEL	(*) LEVEL L2	(*) LEVEL L1	TEMPERATURE CLASS	AMBIENT TEMPERATURE
HIX0	> 165mm	> 125mm	T6/T <sub>200</sub> 85°C	-20...+60°C
			T5/T <sub>200</sub> 100°C	-20...+75°C
			T4/T <sub>200</sub> 110°C	-20...+85°C
HIX1	> 665mm	> 625mm	T6/T <sub>200</sub> 85°C	-20...+60°C
			T5/T <sub>200</sub> 100°C	-20...+75°C
			T4/T <sub>200</sub> 110°C	-20...+85°C
HIX2	> 665mm	> 625mm	T6/T <sub>200</sub> 85°C	-20...+60°C
			T5/T <sub>200</sub> 100°C	-20...+75°C
			T4/T <sub>200</sub> 110°C	-20...+85°C

(\*) with the level (L) in fig. 1, the table sets the minimum distance that the electrical circuit has to maintain from the block at high temperature.

-  thermal isolating material with adequate thickness for the process temperature
-  pressure transmitter housing block
-  fluid at temperature (350°C)

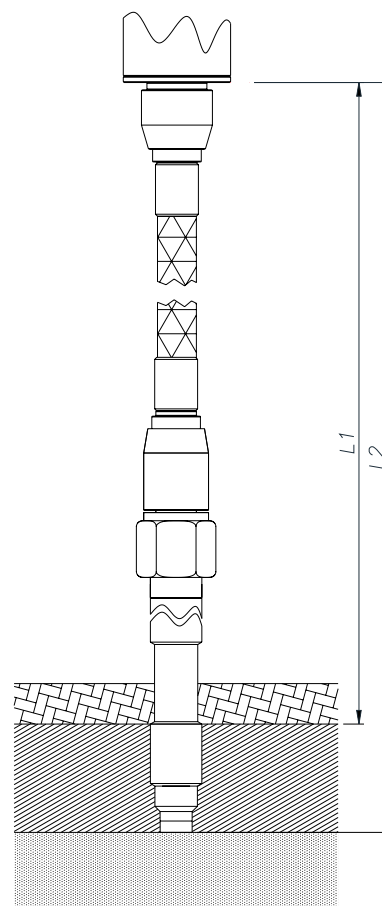
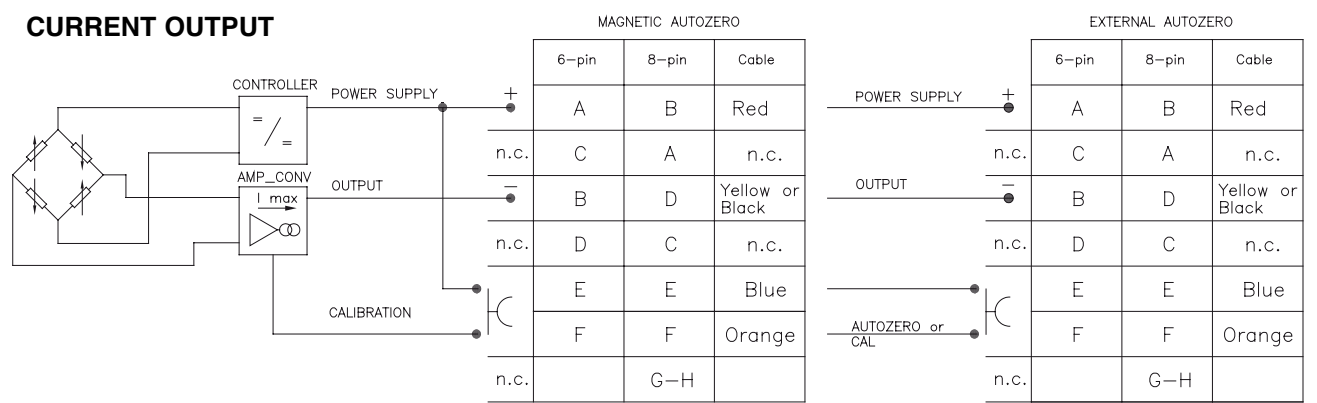


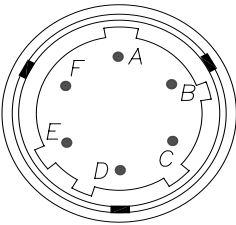
Fig. 1

ELECTRICAL CONNECTIONS

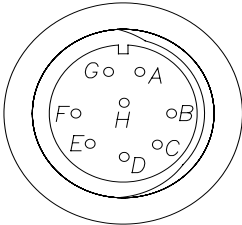


The cable shield is tied to both sides, i.e. to the sensor connector and to the controller

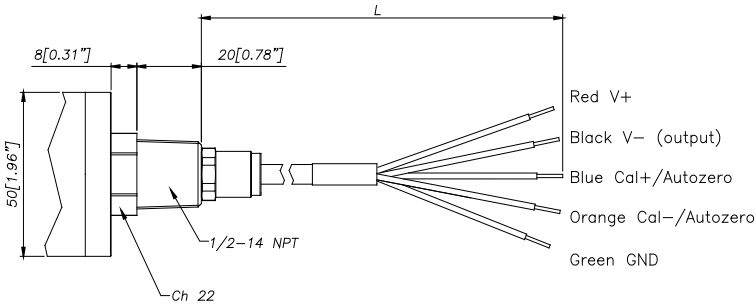
6 pin Connector  
VPT07RA10-6PT2  
(PT02A-10-6P)



8 pin Connector  
(PC02E-12-8P) Bendix



Cable outlet (1/2 14-NPT)  
Current output  
L = 1 m



ACCESSORIES

**Connectors**  
6-pin female connector (IP66 protection degree)  
8-pin female connector

**Accessories**  
Mounting bracket  
Dummy plug for 1/2-20UNF  
Dummy plug for M18x1.5  
Drill kit for 1/2-20UNF  
Drill kit for M18x1.5  
Cleaning kit for 1/2-20UNF  
Cleaning kit for M18x1.5  
Fixing pen clip  
Autozero pen

**Extension cables**  
6-pin connector with 3mt Atex cable  
6-pin connector with 4mt Atex cable  
6-pin connector with 5mt Atex cable  
6-pin connector with 10mt Atex cable

**Thermocouples for model HIX2**  
Type "J" (for rigid rod 153mm - 6")

CON300  
CON307

SF18  
SC12  
SC18  
KF12  
KF18  
CT12  
CT18  
PKIT1032  
PKIT378

PCAV221  
PCAV104  
PCAV105  
PCAV106

TTER 601

Cable color code	
Conn.	Wire
A-2	Red
B-4	Black
C-1	White
D-6	Green
E-7	Blue
F-3	Orange
5	Grey
8	Pink



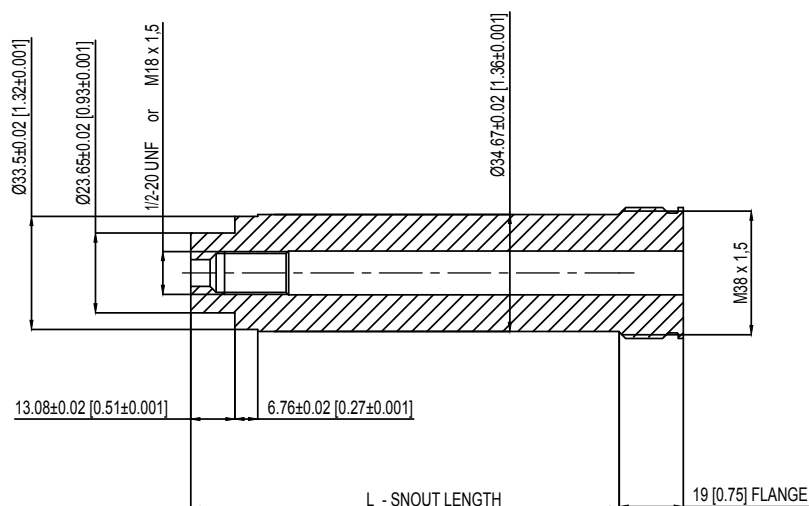
## PROCESS FLANGE ADAPTER

The process flange adapter is a sensor accessory that allows for the installation of 1/2-20 UNF or M18x1.5 melt pressure sensor in a button seal style process mounting port. The adapter is made with an adapter body with different snout lengths plus an adapter flange available in different sizes (see tables and drawing below). Each combination of snout and flange is available according to the ordering information with a specific ordering code.

### SPECIFICATIONS

- Pressure range: according to the selected sensor (up to 1000 bar/15000 psi max)
- Temperature range: according to the selected sensor
- Material of construction: 17-4PH Stainless steel

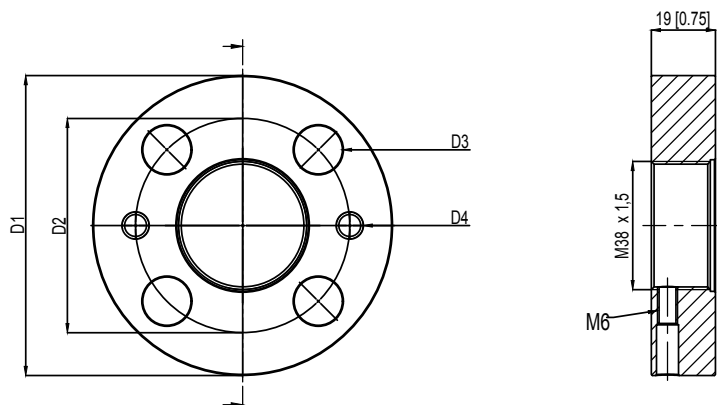
### ADAPTER BODY



1/2-20 UNF	L - SNOUT LENGTH
STE1020	127 [5]
STE1021	51,6 [2,031]

M18 X 1,5	L - SNOUT LENGTH
STE1022	127 [5]
STE1023	51,6 [2,031]

### ADAPTER FLANGE



	FLA960	FLA961
D1	82,6 [3,25]	88,9 [3,50]
D2	54 [2,14]	63,5 [2,50]
D3	13,2 [0,52]	14,3 [0,56]
D4	5/16-18 UNC	5/16-18 UNC

### ORDER CODE

KIT - 5 - 0 - 1

Snout length	
5 inch [127 mm]	5
2.031 inch [51.6 mm]	2

Flange type (see technical drawing)	
FLA960	0
FLA961	1

Thread dimensions	
1/2-20 UNF	1
M18 x 1.5	4

ADAPTER GASKESTS			
Material	Dimensions	Max Pressure	Ord. Code
Aluminium	30.2 mm [1.19"] OD 24.1 mm [.950"] ID	200 bar/3000 psi	RON360
AISI 303 SS	30.2 mm [1.19"] OD 24.1 mm [.950"] ID	700 bar/10000 psi	RON361

### Example:

#### KIT501

Process adapter with 5" snout length, 82.6 mm size flange, suitable for 1/2-20 UNF melt sensor

## ORDER CODE

HI - - - - -

000 0 X 000 X 0

OUTPUT SIGNAL	
4...20mA / Hart	X

VERSION	
Rigid rod	0
Rigid + flexible rod	1
With thermocouple	2

MECHANICS	
Single fixed	A
Modular fixed	B*
Single	S
Modular	M*

\* not available for HIX0 and HIX2 version

CONNECTOR	
6 pin	6
8 pin	8
NPT Cable	N

ACCURACY CLASS	
0.25% FS	H
0.5% FS	M

MEASUREMENT RANGE			
bar		psi	
10*	B01D	150*	P15D
20	B02D	300	P03C
35	B35U	500	P05C
50	B05D	750	P75D
70	B07D	1000	P01M
100	B01C	1500	P15C
200	B02C	3000	P03M
350	B35D	5000	P05M
500	B05C	7500	P75C
700	B07C	10000	P10M
1000	B01M	15000	P15M

\* 10 bar (B01D) or 150psi (P15D) for version M18x1.5

THREADS	
1/2 - 20 UNF	1
M18 x 1.5	4

0	ATEX Approval
I	IECEx Approval
E	EAC Ex Approval (*)
K	KCs Approval
N	Nepsi Ex Approval
P	PESO Approval

(\*) For further requirements contact info@gefran.com

000= Special executions

	ATEX/EAC Ex	IECEx/KCs/ Nepsi Ex/ PESO	Tamb
4	T4/T <sub>200</sub> 110°C	T4	-20°C/+85 °C
5	T5/T <sub>200</sub> 100°C	T5	-20°C/+75 °C
6	T6/T <sub>200</sub> 85°C	T6	-20°C/+60 °C

E	External Autozero (*)
0	Magnetic Autozero

(\*) as an alternative to the CAL function

P	Performance Level="d"
S	SIL2
0	Standard 4...20mA

### FLEXIBLE ROD LENGTH (mm/inches)

#### Standard (HIX0)

0	none
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#### Standard (HIX1, HIX2)

A	76mm	3"
B	152mm	6"
C	300mm	12"
D	457mm	18"
E	610mm	24"
L	711mm	28"
F	760mm	30"
G	914mm	36"
H	1067mm	42"
I	1220mm	48"
J	1372mm	54"
K	1520mm	60"

### RIGID ROD LENGTH (mm/inches)

#### Standard (HIX0, HIX1, HIX2)

3	76mm	3"
4	153mm	6"
5	318mm	12.5"
6	350mm	14"
7	400mm	16"
8	456mm	18"

Example

**HIX1-M-6-M-B07C-1-4-D-P-0-4 213 I X000X0**

Fluid-free Melt pressure transmitter, 4...20mA output with HART protocol, connector 6 pin, 1/2-20 UNF thread, 700 bar pressure range, 0.5% accuracy class, Modular floating mechanics, 153 mm (6") rigid rod, 457 mm (18") flexible rod PL d approval, magnetic autozero, IECEx approval temperature class T4.

Sensors are manufactured in compliance with:

- EMC compatibility directive: 2014/30/EU
- MACHINERY directive : 2006/42/EC
- RoHS directive : 2011/65/EU
- Ex Regulations (see page 7)

GEFRAN spa reserves the right to make any kind of design or functional modification at any moment without prior notice.

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**GEFRAN**

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