GEFRAN

SMART HART OIL FILLED MELT PRESSURE TRANSMITTERS FOR APPLICATIONS IN POTENTIALLY EXPLOSIVE ATMOSPHERES HWX

SERIES-CURRENT OUTPUT PL d & SIL2 VERSION 4...20mA Output

The HWX series of Gefran are pressure transmitters with HART communication protocol for using in high temperature environment with explosive atmosphere presence.
The main characteristic of this series is the capability to read pressure of the media up to 315°C.
The constructive principle is based on the hydraulic trasmission of the pressure.
The fluid-filled system assures the temperature stability. The physical measure is transformed in a electrical measure by means of strain-gauge technology.
The **SIL2** and **PL d** approvals make the product suitable for use in the **Functional Safety** applications, particularly in the process plants for the production of polymers, where it is an essential requirement.

MAIN FEATURES

- Pressure ranges from: 0-35 to 0-1000 bar / 0-500 to 0-15000 psi
- Accuracy: < ±0.25% FS (H); < ±0.5% FS (M)
- Fluid-filled system for temperature stability
- SIL2 and PL d approvals for Functional Safety
- Ex certifications for potentially explosive atmospheres (see details)
- 1/2-20UNF, M18x1.5 standard threads; other types available on request
- Autozero function on board / external option
- 17-7 PH corrugated diaphragm with GTP+ coating

HWX0 The rigid rod configuration provides fast and easy installation
HWX1 The flexible rod configuration is suitable for applications demanding greater thermal isolation and where installation would otherwise be difficult.
HWX2 This configuration lets you measure process pressure and temperature at the same point with a single installation.
HWX3 The configuration with exposed tip is ideal for applications in limited space.
HWX4 Configuration with flange for specific applications.

TECHNICAL SPECIFICATIONS

Accuracy (1)	**H** <±0.25%FS (100...1000 bar) **M** <±0.5%FS (35...1000 bar)
Resolution	16 Bit
Measurement range	0..35 to 0..1000bar 0..500 to 0..15000psi
Rangeability	3:1
Maximum overpressure (without degrading performances)	2 x FS 1.5 x FS above 500bar/7500psi
Measurement principle	Extensimetric thick film
Power supply	13...30Vdc
Maximum current absorption	23mA
Output signal Full Scale (FS)	20mA
Zero balance (tollerance ± 0.25% FS)	4mA
Calibration signal	80% FS
Power supply polarity reverse protection	YES
Compensated temperature range housing	0...+85°C
Operating temperature range housing	-30...+85°C
Storage temperature range housing	-40...+125°C
Thermal drift in compensated range: Zero / Calibration / Sensibility	< 0.02% FS/°C
Diaphragm maximum temperature	315°C / 600°F
Zero drift due to change in process temperature (zero)	< 0.04 bar/°C
Standard material in contact with process medium	Diaphragm: • 17-7 PH corrugated diaphragm with GTP+ coating Stem: • 17-4 PH
Thermocouple (model HWX2)	STD: type “J” (isolated junction)
Protection degree (with 6-pole female connector CON300)	IP66
SIL2 certification PL d certification	IEC/EN 62061 - IEC 61508 EN ISO 13849

FS = Full scale output
(1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability (according to IEC 62828-2)
For products sold to EAC Customs Union (EAC mark), due to a different method of calculation, the limits of accuracy are the following:
_M = +-1%
_H = +-0,5%

Main intrinsic safety characteristics

Transmitters are designed and produced in compliance with:
_ ATEX Directive 2014/34/EU
_ IECEx scheme
_ EAC TR CU 012/2011 regulation
_ KCs regulation
_ Nepsi Ex regulation
_ PESO CCoE regulation

Type of Protection:
_ATEX: group II, category 1G, 1D
GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)
DUST type of protection: Ex ia IIIC T_{200}85°C, T_{200}100°C, T_{200}110°C Da IP65 (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

_IECEx/KCs/Nepsi Ex/PESO:
group II, category 1G
GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

_EAC Ex:
group/category 0
GAS type of protection: Ex ia IIC T6, T5, T4 Ga (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)
DUST type of protection: Ex ia IIIC T85°C, T100°C, T135°C Da IP65 (Ambient Temp.: -20°C...+60°C / +75°C / +85°C)

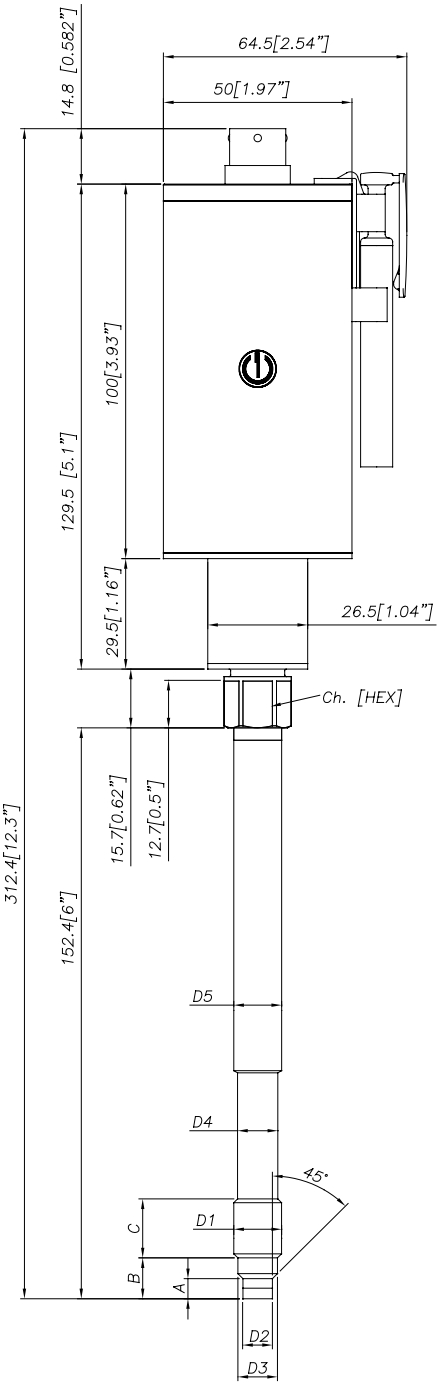
Maximum voltage		30 V
Maximum current		100 mA
Maximum power		0,75 W
Maximum inductance	(*)	17 mH
Maximum capacity	(*)	10 nF

(*) includes inductance levels and capacity of a cable:
(typical L 1microH/m and typical C 100pF/m) with maximum length 15m.

The Melt pressure transmitters must be connected to other equipment (galvanic isolation barriers) with individual Ex certification such as [Ex ia Ga] IIC. The thermocouple circuit must be powered by means of galvanic isolation barriers with a maximum of 30V.
EU-Type Examination Certificate number: **DNV 21 ATEX 81471**
IECEx CoC number: **PRE 20.0091**
EAC Ex Number: **C-IT.AД07.B.02919/20**
KCs certificate number: **21-KA4BO-0669 (HWX)**
Nepsi Ex number: **GYJ21.2886X**
PESO approval number: **A/P/HQ/MH/104/6921 (P520346)**

MECHANICAL DIMENSIONS

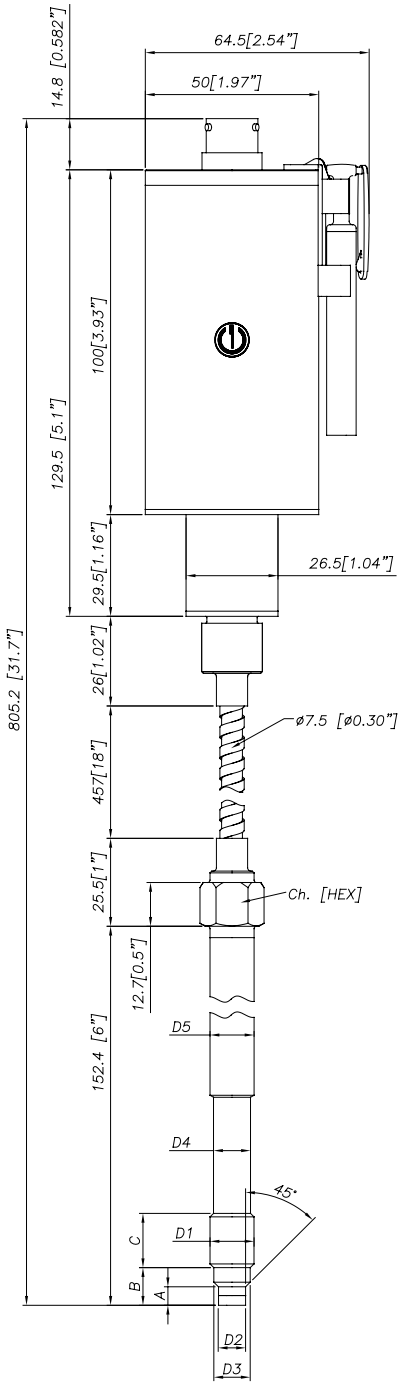
HWX0



D1	**1/2 - 20UNF**
D2	ø7.8 -0.05 [ø0.31" -0.002]
D3	ø10.5 -0.025 [ø0.41" -0.001]
D4	ø10.67 [ø0.42"]
D5	ø12.7 [ø0.5"]
A	5.56 -0.26 [0.22" -0.01]
B	11.2 [0.44"]
C	15.74 [0.62"]
Ch [Hex]	16 [5/8"]

D1	**M18x1.5**
D2	ø10 -0.05 [ø0.394" -0.002]
D3	ø16 -0.08 [ø0.63" -0.003]
D4	ø16 -0.4 [ø0.63" -0.016]
D5	ø18 [ø0.71"]
A	6 -0.26 [0.24" -0.01]
B	14.8 -0.4 [0.58" -0.016]
C	19 [0.75"]
Ch [Hex]	19 [3/4"]

HWX1

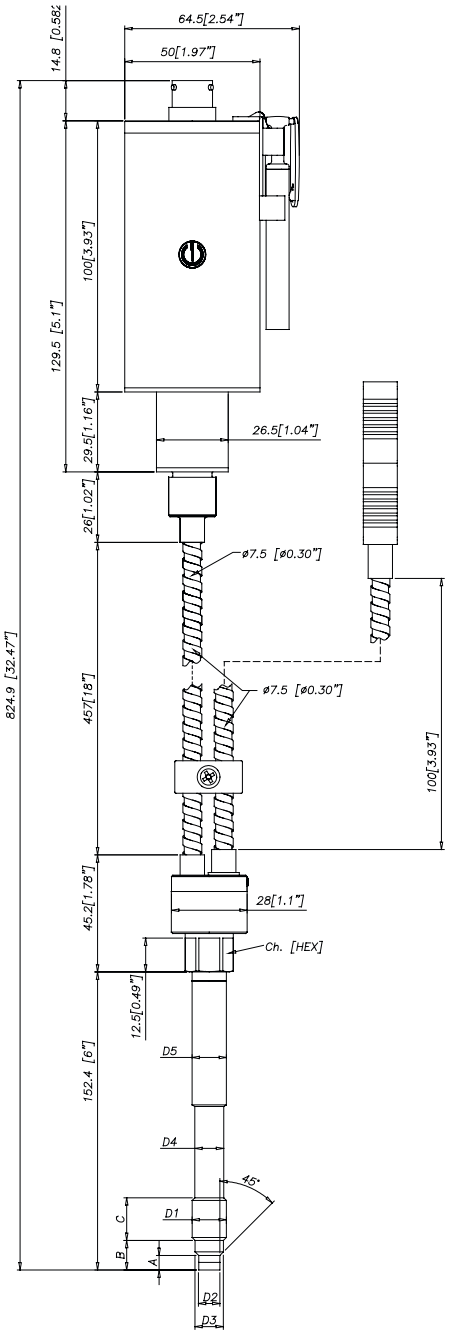


NOTE: dimensions refer to rigid stem length option "4" (153 mm– 6")

WARNING: For installation use a maximum tightening torque of 56 Nm (500 in-lb)

MECHANICAL DIMENSIONS

HWX2



D1	1/2 - 20UNF
D2	ø7.8 -0.05 [ø0.31" -0.002]
D3	ø10.5 -0.025 [ø0.41" -0.001]
D4	ø10.67 [ø0.42"]
D5	ø12.7 [ø0.5"]
A	5.56 -0.26 [0.22" -0.01]
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D1	M18x1.5
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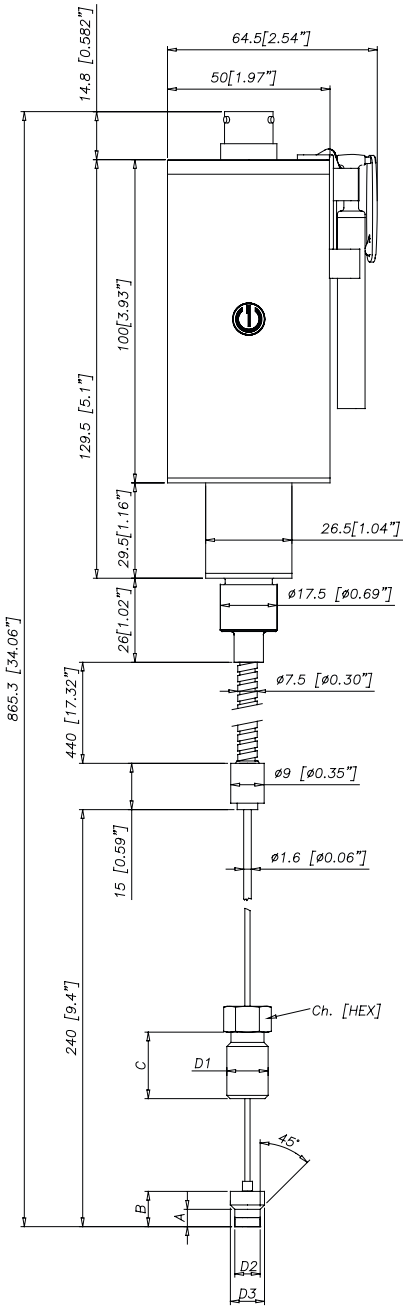
D5	ø18 [ø0.71"]
A	6 -0.26 [0.24" -0.01]
B	14.8 -0.4 [0.58" -0.016]
C	19 [0.75"]
Ch [Hex]	19 [3/4"]

HWX3



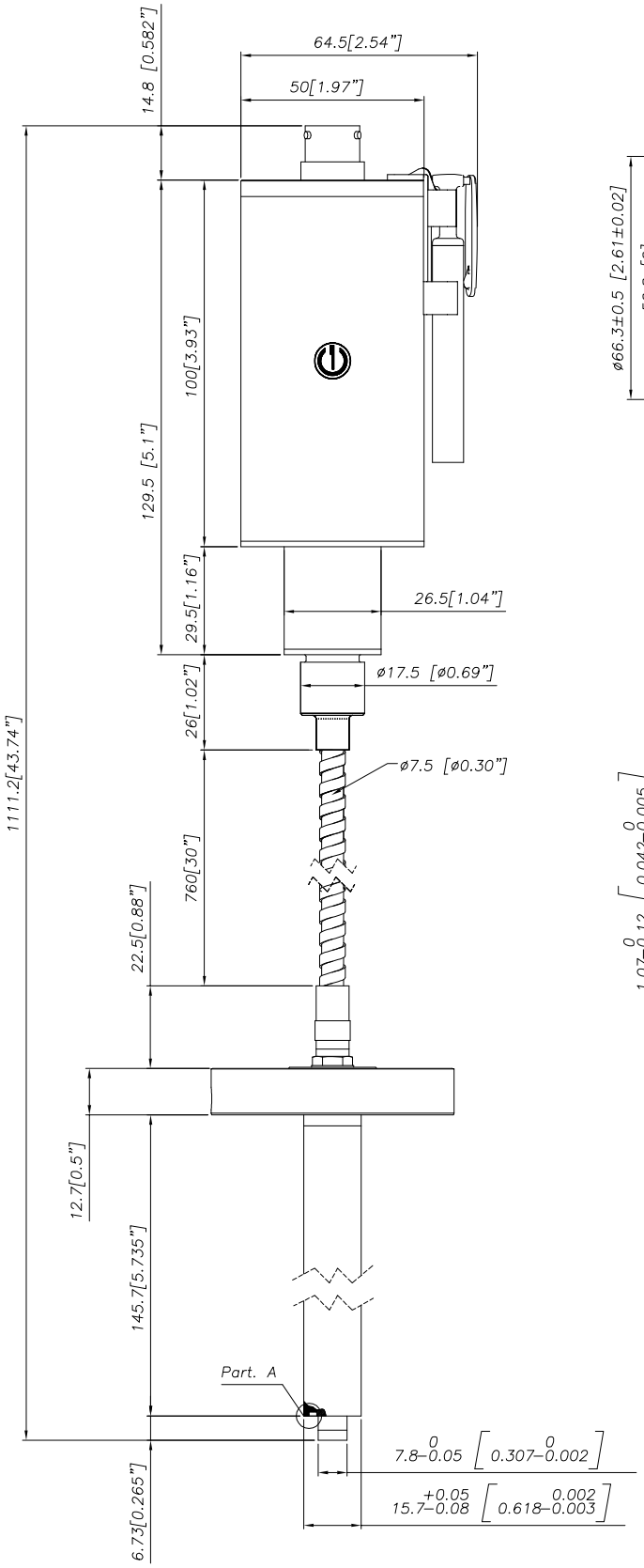
Exposed capillary	
D1	1/2-20UNF
D2	.307/.305" [7.80/7.75mm]
D3	.414/.412" [10.52/10.46mm]
A	.145/.151" [3.68/3.84mm]
B	.318/.312" [8.08/7.92mm]
C	.81" [20.6mm]

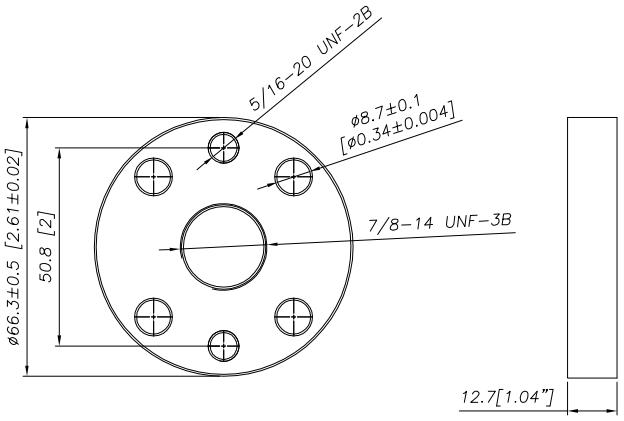
NOTE: dimensions refer to rigid stem length option "4" (153 mm– 6")

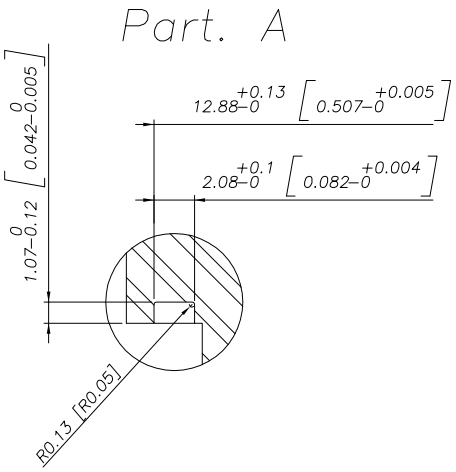
WARNING: For installation use a maximum tightening torque of 56 Nm (500 in-lb)

MECHANICAL DIMENSIONS

HWX4







NOTE: dimensions refer to rigid stem length option “4” (153 mm– 6”)

SELF DIAGNOSTICS (ONLY FOR SIL2 / PL d VERSIONS)

Below the conditions detected by the sensor self-diagnostics:

- Cut cable / device non connected / broken power supply, output ≤ 3.6mA
- Pin detachment output ≤ 3.6mA
- Broken primary element ≥21mA
- Pressure above 200% of the span, output ≥21mA
- Voltage monitor in case of overvoltage/undervoltage/voltage variation in the electronics, output ≤ 3.6mA (*)
- Program sequence error, output ≤ 3.6mA (*)
- Overtemperature on the electronics, output ≤ 3.6mA (*)
- Error on the primary element output or on the first amplification stage, output ≥ 21mA

(*) *In such conditions the Alarm Type can be programmed via HART at ≥ 21 mA.*

NAMUR COMPLIANCE (ONLY FOR SIL2 / PL d VERSIONS)

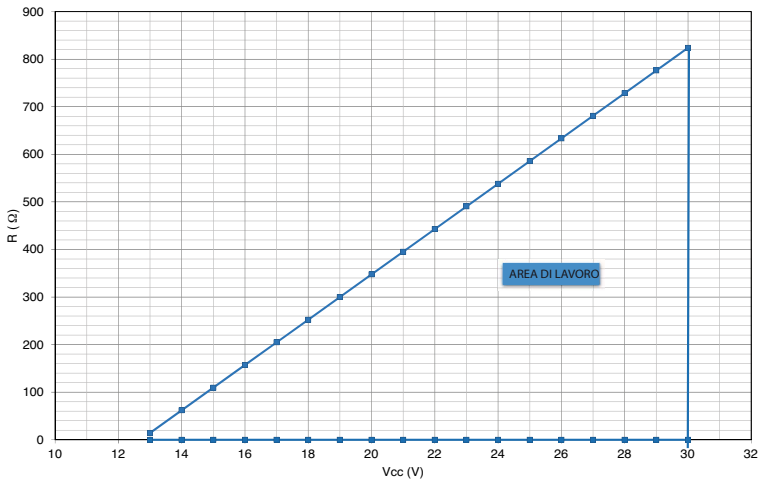
The sensors are tested according to Namur NE21 recommendations. The same compatibility is valid for the NE43 Namur recommendation with the following sensor behaviour in case of breakdown:

- Cut cable: breakdown information as the signal is ≤ 3.6mA
- Device not connected: breakdown information as the signal is ≤ 3.6mA
- Broken power-supply: breakdown information as the signal is ≤ 3.6mA or in case of performance problems:
- Broken primary element ≥ 21mA
- Pressure above 200% of the span, output ≥21mA
- Others ≤ 3.6mA(*)

(*) *In such a condition the Alarm Type can be programmed via HART at ≥ 21 mA.*
Note: in all the remaining situations, the output signal is always included between 3.8 and 20.5mA

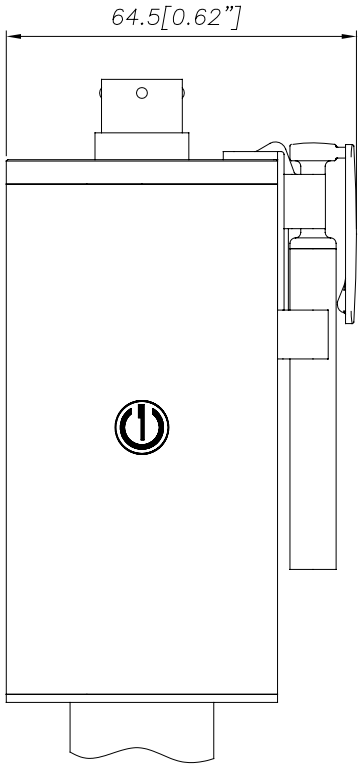
Recommendation: the error level set by the customer (e.g. maximum pressure value) has to be inside the nominal range.

LOAD DIAGRAM



The diagram shows the optimum ratio between load and power supply for transmitters with 4…20mA output. For correct function, use a combination of load resistance and voltage that falls within the two lines in the graph above.

AUTOZERO FUNCTION



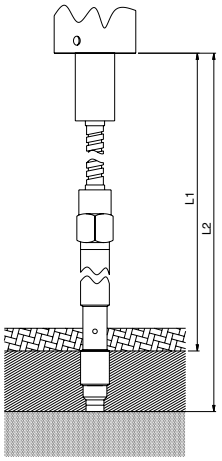
The Autozero function is activated through a magnetic contact (external magnet supplied with the sensor).
The Autozero function can be activated through HART com-mand as well.
See the manual for a complete Autozero function explana-tion.

ELECTRICAL CHARACTERISTICS AND TEMPERATURE CLASSES

MODEL	(*) LEVEL L2	(*) LEVEL L1	TEMPERATURE CLASSES	ROOM TEMPERATURE
HWX0	>165mm	>125mm	T4	-20...+60°C
HWX1	>665mm	>625mm	T5	-20...+55°C
			T4	-20...+70°C
HWX2	>665mm	>625mm	T5	-20...+55°C
			T4	-20...+70°C
HWX3	>665mm	>625mm	T5	-20...+55°C
			T4	-20...+70°C
HWX4	>785 mm	-	T5	-20...+55°C
			T4	-20...+70°C

(*) with the level (L) in fig. 1, the table sets the minimum distance that the electrical circuit has to maintain from the block at high temperature.

HWX0 - HWX1 - HWX2 - HWX3

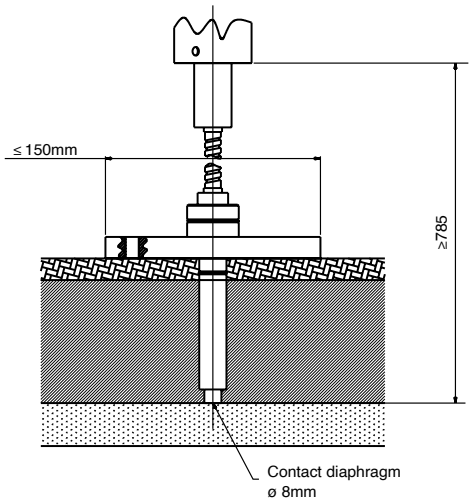


thermal isolating material with adequate thickness for the process temperature

pressure transmitter housing block

fluid at temperature Max. (400°C)

HWX4



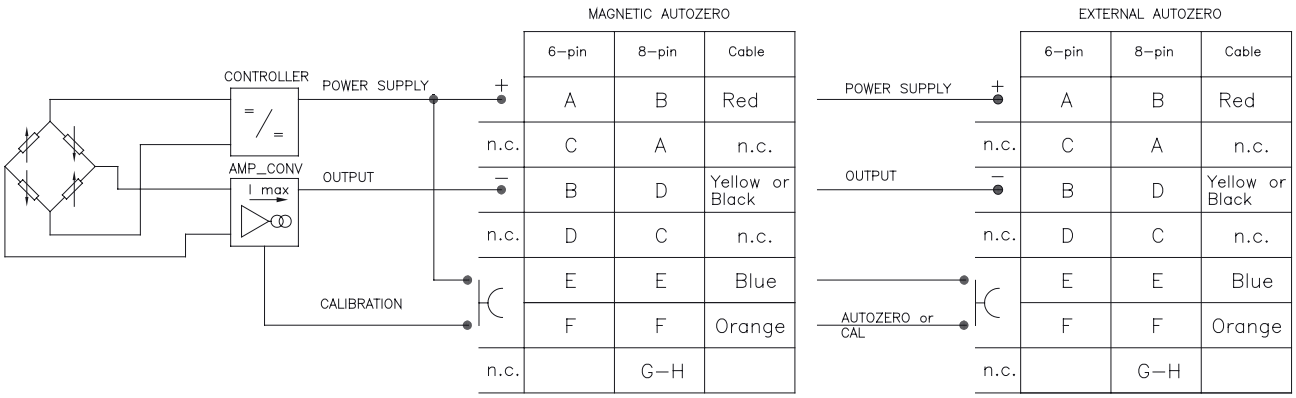
thermal isolating material with adequate thickness for the process temperature

installation Vs process

fluid at temperature Max. (400°C)

ELECTRICAL CONNECTIONS

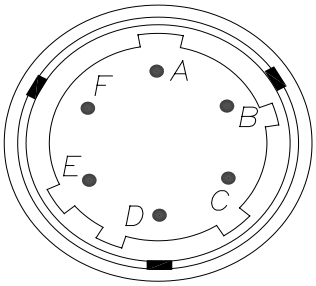
CURRENT OUTPUT



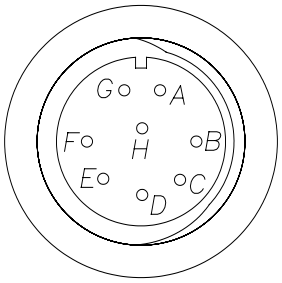
	6–pin	8–pin	Cable
+	A	B	Red
n.c.	C	A	n.c.
−	B	D	Yellow or Black
n.c.	D	C	n.c.
	E	E	Blue
	F	F	Orange
n.c.		G–H	

The cable shield is tied to both sides, i.e. to the sensor connector and to the controller

6 pin Connector
VPT07RA10-6PT2 (PT02A-10-6P)

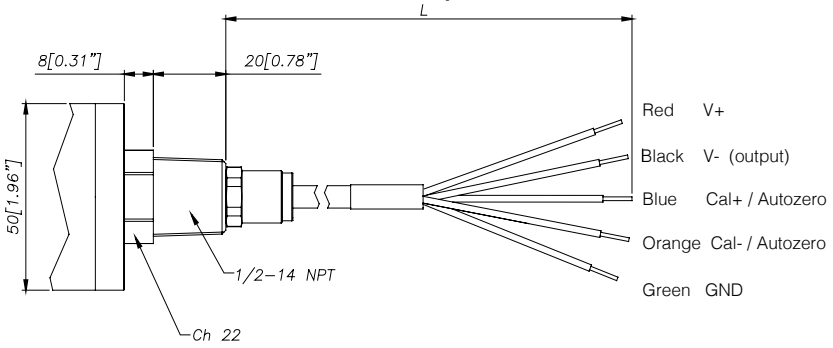


8 pin Connector
(PC02E-12-8P) Bendix



Cable outlet (1/2 14-NPT)

Current output L = 1 m



ACCESSORIES

Connectors

6-pin female connector (IP66 protection degree)	**CON300**
8-pin female connector	**CON307**

Accessories

Mounting bracket	**SF18**
Silver-plated copper washer	**RON007**
Dummy plug for 1/2-20UNF	**SC12**
Dummy plug for M18x1.5	**SC18**
Drill kit for 1/2-20UNF	**KF12**
Drill kit for M18x1.5	**KF18**
Cleaning kit for 1/2-20UNF	**CT12**
Cleaning kit for M18x1.5	**CT18**
Fixing pen clip	**PKIT 1032**
Autozero pen	**PKIT 378**

Extension cables

6-pin connector with 3mt Atex cable	**PCAV221**
6-pin connector with 4mt Atex cable	**PCAV104**
6-pin connector with 5mt Atex cable	**PCAV105**
6-pin connector with 10mt Atex cable	**PCAV106**

Termocoppie per il modello HWX2

Type “J” (for rigid rod 153mm - 6”)	**TTER 601**

Cable color code	
Conn.	**Wire**
A-2	Red
B-4	Black
C-1	White
D-6	Green
E-7	Blue
F-3	Orange
5	Grey
8	Pink

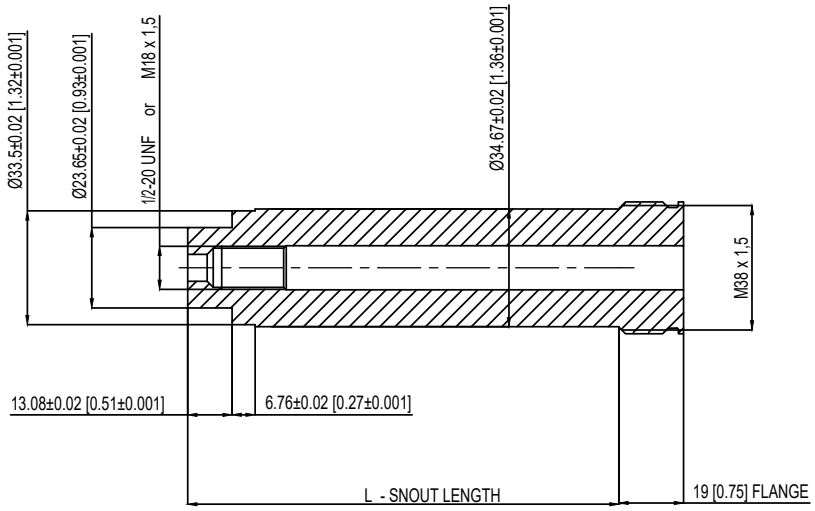
PROCESS FLANGE ADAPTER

The process flange adapter is a sensor accessory that allows for the installation of 1/2-20 UNF or M18x1.5 melt pressure sensor in a button seal style process mounting port. The adapter is made with an adapter body with different snout lengths plus an adpter flange available in different sizes (see tables and drawing below). Each combination of snout and flange is available according to the ordering information with a specific ordering code.

SPECIFICATIONS

- Pressure range: according to the selected sensor (up to 1000 bar/15000 psi max)
- Temperature range: according to the selected sensor
- Material of construction: 17-4PH Stainless steel

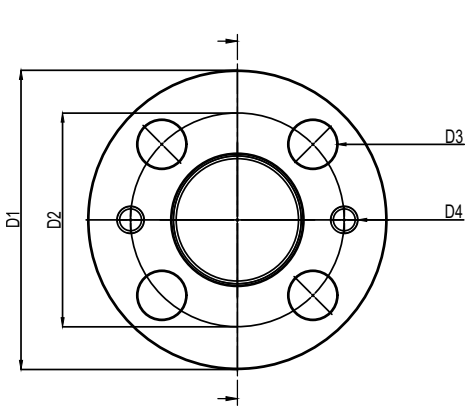
ADAPTER BODY

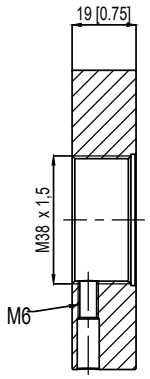


1/2-20 UNF	L -SNOUT LENGTH
STE1020	127 [5]
STE1021	51,6 [2,031]

M18 X 1,5	L - SNOUT LENGTH
STE1022	127 [5]
STE1023	51,6 [2,031]

ADAPTER FLANGE





	FLA960	FLA961
D1	82,6 [3,25]	88,9 [3,50]
D2	54 [2,14]	63,5 [2,50]
D3	13,2 [0,52]	14,3 [0,56]
D4	5/16-18 UNC	5/16-18 UNC

ORDER CODE

KIT - 5 - 0 - 1

Snout length	
5 inch [127 mm]	5
2,031 inch [51,6 mm]	2

Flange type (see technical drawing)	
FLA960	0
FLA961	1

Thread dimensions	
1/2-20 UNF	1
M18 x 1,5	4

ADAPTER GASKESTS			
Material	**Dimensions**	**Max Pressure**	**Ord. Code**
Aluminium	30.2 mm [1.19”] OD 24.1 mm [.950”] ID	200 bar/3000 psi	RON360
AISI 303 SS	30.2 mm [1.19”] OD 24.1 mm [.950”] ID	700 bar/10000 psi	RON361

Example:

KIT501

Process adapter with 5” snout length, 82.6 mm size flange, suitable for 1/2-20 UNF melt sensor

ORDER CODE

HW	-	□	-	□	-	□	-	□	□	□	-	□	-	□	-	□	-	□

000	0	X	000	X	0

OUTPUT SIGNAL	
4...20mA	**X**

VERSION	
Rigid rod	**0**
Rigid + flexible rod	**1**
With thermocouple	**2**
Exposed capillary	**3**
Flange mounting	**4**

CONNECTOR	
6 pin	**6**
8 pin	**8**
NPT Cable	**N**

ACCURACY CLASS	
0.25% FS (ranges ≥ 100 bar/1500 psi)	**H**
0.5% FS	**M**

MEASUREMENT RANGE			
bar		**psi**	
35	**B35U**	500	**P05C**
50	**B05D**	750	**P75D**
70	**B07D**	1000	**P01M**
100	**B01C**	1500	**P15C**
200	**B02C**	3000	**P03M**
350	**B35D**	5000	**P05M**
500	**B05C**	7500	**P75C**
700	**B07C**	10000	**P10M**
1000	**B01M**	15000	**P15M**

THREADING	
Standard	
1/2 - 20 UNF	**1**
M18 x 1.5	**4**
Flange mounting ø 66.3mm (2.61")	**6**
Available on request	
M10 x 1.0	**2**
M14 x 1.0	**3**

0	ATEX Approval
I	IECEx Approval
E	EAC Ex Approval (*)
K	KCs Approval
N	Nepsi Ex Approval
P	PESO Approval

(*) For further requirements contact info@gefran.com

000= Special executions

	ATEX	EAC Ex	IECEx/ KCs/ Nepsi Ex/ PESO	Tamb
4	T4/T_{200}110°C	T4/T135°C	T4	-20°C/+85 °C
5	T5/T_{200}100°C	T5/T100°C	T5	-20°C/+75 °C
6	T6/T_{200}85°C	T6/T85°C	T6	-20°C/+60 °C

E	External Autozero (*)
0	Magnetic Autozero

(*) as an alternative to the CAL function

P	Performance Level='d'
S	SIL2
0	Standard 4...20mA

FLEXIBLE ROD LENGTH (mm/inches)		
Standard (HWX0)		
0	**none**	
Standard (HWX1, HWX2, HWX4)		
D	457mm	18"
E	610mm	24"
F	760mm	30"
Standard (HWX3)		
L	711mm	28"
Available on request		
A	76mm	3"
B	152mm	6"
C	300mm	12"
G	914mm	36"
H	1067mm	42"
I	1220mm	48"
J	1372mm	54"
K	1520mm	60"

RIGID ROD LENGTH (mm/inches)		
Standard (HWX0, HWX1, HWX2)		
4	153mm	6"
5	318mm	12.5"
Standard (HWX3)		
0	**none**	
Available on request		
1	38mm	1,5"
2	50mm	2"
3	76mm	3"
6	350mm	14"
7	400mm	16"
8	456mm	18"
Standard (HWX4)		
4	153mm	6"
Available on request		
H	102mm	4"
M	229mm	9"
5	305mm	12"

Example
HWX1-6-M-B07C-1-4-D-0-0-4

Melt pressure transmitter, 4...20mA output with HART protocol, 6-pin connector, 1/2-20 UNF threading, 700 bar pressure range, 0.5% accuracy, 153 mm (6") rigid rod, 457 mm (18") flexible rod, temperature class T4 (-20°C...+85°C).

Sensors are manufactured in compliance with:
- EMC compatibility directive: 2014/30/EU
- MACHINERY directive: 2006/42/EC
- RoHS directive : 2011/65/EU
- Ex Regulations (see page 1)

Electrical installation requirements and conformity certificate are available on our web site: www.gefran.com

GEFRAN spa reserves the right to make any kind of design or functional modification at any moment without prior notice.

GEFRAN

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